

Research Article

Isotopic and Elemental Composition of Substance in Nickel–Hydrogen Heat Generators

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Abstract

Results of isotopic and elemental composition analyses of fuel and matter near the active zone of nickel-hydrogen reactors before and after experiment with the integral excess energy up to 790 MJ are presented. No significant changes in the isotopic composition of nickel or lithium were observed. A significant increase in the concentration of impurities of a number of nuclides has been observed not only in fuel but also in structural elements adjacent to the active zones of the reactors.

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Keywords: Elemental composition, Heat generation, Hydrogen, Isotopic composition, Nickel

1. Introduction

After publication of a report about Andrea Rossi's high-temperature heat generator test in Lugano [1,2], many attempts were made to create similar devices [3]. In some of them, heat generation significantly exceeding the energy consumption were shown. Excess heat release many times exceeds the potential of chemical reactions and is comparable to the energy release in nuclear reactions, although it is not accompanied by harmful radiation and radioactivity. But the nature of this surprising effect remains unclear. The study of elemental and isotopic changes in the operation of reactors is of paramount importance for clarifying the nature of this effect. This report provides information on the results of the analysis of changes in fuel and in structural materials that occurred in several nickel—hydrogen reactors created by our team.

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2. Estimation of Possible Changes in the Isotopic Composition of Fuel

We can estimate the possible changes in the isotopic composition of the fuel assuming that the excess heat release occurs as a result of nuclear transmutations in accordance with the law of conservation of energy. For example, in nickel, containing hydrogen, the following nuclear reaction may occur:

$$^{58}\text{Ni} + ^{1}\text{H} + 2\text{e}^{-} \rightarrow ^{59}\text{Co} + 10.32 \text{ MeV}.$$
 (1)

Since 1 MJ is equal to 6.3×10^{18} MeV, about 6×10^{17} nickel nuclei (0.00006 g) are consumed as a result of this reaction to release 1 MJ of energy, and the same amount of cobalt is formed. Nickel-hydrogen reactors usually contain about 1 g of fuel. It is quite possible, using modern technology, to detect 0.00006 g of cobalt in 1 g nickel (0.006%).

It is more difficult to detect changes in the isotopic ratios. Conventional mass spectral analyzers allow one to capture changes in isotopic ratios of elements on the order of 1%. It is not possible to detect a change on the order of 0.01% that occurs when 1 MJ of energy is released into 1 g of fuel as a result of reaction (1). To reduce the content of the isotope ⁵⁸Ni by 1%, excess energy on the order of 100 MJ is necessary.

If the fuel contains lithium, then the following nuclear reaction is possible:

$$^{7}\text{Li} + {}^{1}\text{H} \rightarrow 2 \, {}^{4}\text{He} + 17.35 \,\text{MeV}.$$
 (2)

As a result of this reaction, in a mixture of lithium isotopes (the natural mixture contains 92.6% of ^7Li and 7.4% of ^6Li) the content of ^7Li decreases and, accordingly, the content of ^6Li increases. Suppose that all excess energy release is associated with reaction (2). To release 1 MJ of energy, 4×10^{17} of ^7Li nuclei are required (4.2×10^{-6} g). A typical reactor with fuel mixture of lithium–aluminum hydride and nickel contains about 0.02 g of ^7Li . Therefore, when 1 MJ is released, only 0.02% ^7Li is removed. It is almost impossible to detect such a small change. With the release of 1000 MJ of energy, 20% of ^7Li is removed. This leads to an increase in the content of ^6Li from 7.4 to 10%. This change is quite possible to detect, although not easy because of the small mass of the material available for analysis.

Thus, the appearance of isotopes that are absent in the initial fuel can be detected with excess energy on the order of 1 MJ/g of fuel. To reliably detect changes in the ratios of isotopes in elements that originally are a part of the fuel, excess energy exceeding 100 MJ/g is required. So, naturally a thorough analysis of the fuel of the GS3 reactor made by Alan Goldwater did not reveal any noticeable isotope changes, since the excess energy production in it was about 50 MJ/g [3,4]. The excess energy production in Rossi's high-temperature heat-generator, according to [1], was 5800 MJ/g. This is quite sufficient for radical changes in the isotopic composition of both nickel and lithium. We will present the results of an analysis of isotope changes in fuel and in structural materials that occurred in several nickel-hydrogen reactors created in our laboratory.

3. Reactor AP2

A detailed description of the reactor design, the course of experiments and the methods for determining excess heat of reactor AP2 are given in [5] (Fig. 1). It was charged with a fuel mixture of $640 \text{ mg Ni} + 60 \text{ mg LiAlH}_4$. It ran from March 16 until March 22, 2015, and produced about 150 MJ of excess heat.

Analyses of fuel before and after the experiment were made using several methods, in different laboratories. The analysis of the elemental composition using an electron scanning microscope was made at the Prokhorov General Physics Institute, Russian Academy of Sciences and All-Russian Research Institute of Experimental Physics (VNIIEF, Sarov). Two fractions significantly differ in the fuel mixture measured before experiment: gray crystals and white granules. Gray crystals mainly contain Al, O, and Cl. White granules consist of nickel with a small admixture of iron, aluminum and oxygen. In the fuel after the experiment, white molten and gray slag-like structures are visible. White



Figure 1. AP2 reactor.

structures contain mainly nickel with an admixture of Fe, Al, Cr, Mn, Si and O. Slag-like structures consist mainly of Al and O.

Analysis of the elemental composition of the fuel before and after an experiment using laser atomic emission spectrometer was made at the Kurnakov Institute of General and Inorganic Chemistry, Russian Academy of Sciences. It showed that the content of K and Cr increased tens of times after the experiment. The content of Si, Na, Mg, Ca, Ti and V increased manifold. The content of Al, Ni, Cl, Mn, Cu and Zn decreased. It should be noted that this method of analysis, as well as analysis using a scanning electron microscope, provides information on the atomic composition only on the surface of the test substance.

Analysis of the isotopic composition of the fuel before and after the experiment in the AP2 reactor was made using ICP-MS method, which gives information on the isotopic composition on average over the sample. Such analysis was made in the Vernadsky Institute of Geochemistry and Analytical Chemistry of Russian Academy of Sciences. The total content of aluminum and lithium after the experiment decreased, while the relative content of ⁶Li increased slightly. However, this increase (by 0.5%) falls within the range of possible measurement error. There are no significant changes in the isotopic composition of nickel.

The analysis of AP2 reactor fuel by the ICP-MS method was also made at Uppsala University (Sweden). The results of these measurements are shown in Table 1.

According to these measurements, the relative content of $^6\mathrm{Li}$ in the sample of spent fuel has more than doubled. Quite noticeable changes have occurred also in the ratio of nickel isotopes. These results differ from the results obtained in the Vernadsky Institute of Geochemistry and Analytical Chemistry RAS. This difference can be explained, perhaps, by the unevenness of the changes in the sample volume. It should be noted that reliable results for lithium are difficult to obtain because of a very low concentration of lithium in spent fuel (< 0.01%).

Table 1. Analysis of AP2 reactor fuel by the ICP-MS method at Uppsala University (Sweden).

Percentage	⁶ Li	⁷ Li	⁵⁸ Ni	⁶⁰ Ni	⁶¹ Ni	⁶² Ni	⁶⁴ Ni
Before	7.4	92.6	68.1	26.2	1.14	3.63	0.93
After	15.4	84.6	63.4	27.6	1.3	5.2	2.5
Nature	7.6	92.4	68.0	26.2	1.14	3.71	0.93

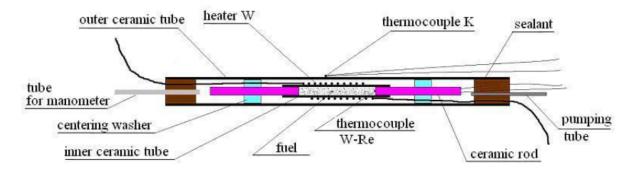


Figure 2. Schematic of the "Protok-6" reactor.

4. Reactor Protok-6

In experiments with devices that claim to obtain heat in amounts exceeding the energy consumed, it is very important to measure the heat released with the greatest possible accuracy. Taking this into account, a series of experiments was carried out in our laboratory using a calorimeter with flowing water, which makes it possible to measure the heat dissipation power with an error of less than 3%. A detailed description of one of reactors tested, "Protok-6", (including the design, the course of experiments, and the methods for determining excess heat) are given in [6] (see Fig. 2). The reactor was operated continuously with this calorimeter from April 11 to May 29, 2016, with the release of excess heat power from 20 to 65 W. The integrated excess energy in this reaction is about 100 MJ [6]. Unlike previous designs having an external heater, this reactor had a heater, made out of tungsten wire, located inside a sealed ceramic tube. The fuel (1.8 g of nickel powder mixed with 0.2 g of lithium aluminum hydride) was located in a ceramic tube wrapped in a tungsten heater. The tube with the heater was in a hermetically sealed ceramic pipe of a larger diameter.

After the experiment was over, the reactor was opened (Fig. 3). It was found that the inner surface of the outer tube near the heater was covered with lumpy gray glassy coating. The physical configuration of the inner tube and the heater winding was preserved. However, the changes inside were significant: a vitreous mass with inclusions of metal balls measuring about 0.1 mm was formed. Several balls had a diameter of up to 1 mm. At the ends of the fuel filling,



Figure 3. The "Protok-6" reactor after opening.





Figure 4. VV3 reactor and spent fuel extracted from it.

it took the form of a sintered mass containing small metal balls. Furthermore, powder from the inner tube poured out. Using a magnet, a fraction was extracted from this powder consisting of filaments with a transverse dimension of about 0.1 mm and length up to 5 mm.

Several samples were subjected to mass-spectroscopic analysis at the Vernadsky Institute of Geochemistry and Analytical Chemistry RAS using the ICP-MS method. The followings were investigated: the initial fuel mixture, a metal ball from the spent fuel, the fuel at the edge of the filling, the substance accumulated between the inner and outer tubes and the coating on the inner surface of the outer tube. Due to the large amount of information received, it is not possible to present it completely. Some of the results of the analysis are shown in Table 2. In addition to the data from samples recovered from the reactor after operation, information is given on the content of isotopes in the fuel, as well as in the ceramic and tungsten wire, before the experiment. This information is important, since the appearance of new elements can be associated not with transmutations, but with migration from structural materials, which is quite possible at high temperatures. Unfortunately, the ICP-MS method cannot determine the content of isotopes with masses of 1–5, 12–22 and 32, including isotopes of carbon, oxygen, nitrogen, fluorine and sulfur.

The obvious result is an increase in the content of many nuclides in comparison with their content in the initial fuel and structural materials. The exception is lithium (which decreased by a factor of about 100) and aluminum in fuel (decreased by a factor of more than 10). We note a particularly large increase in the presence of boron, iron, gallium, cerium, zirconium, strontium and bismuth. The most significant anomalies are found in the powder accumulated in the space between the inner and outer tubes. Especially, a great amount of 140 Ce appeared: 6.3% (in the initial fuel <0.0001%). A significant amount of tungsten found in the samples after being inside the reactor is probably due to the migration of this element from the incandescent tungsten coil.

The investigation of possible changes in the isotopic composition of lithium and nickel is of great interest. Unfortunately, the very low content of lithium in the samples after the experiment did not allow us to make reliable measurements. The results obtained for nickel are presented in Table 3. Since the data on ⁶⁴Ni is unreliable due to the uncontrolled additive of ⁶⁴Zn, when compiling the table, the value from the reference book [7] was used for the ⁶⁴Ni fraction. Since this fraction is small, such an assumption can change the fractions of the remaining isotopes only slightly.

It can be seen that the data for the various samples studied differ somewhat from the natural ratio [7], but differ insignificantly between different measurements. A noticeable increase in the ⁶²Ni fraction, due to a decrease in the fraction of the remaining isotopes, that was found in the experiment in Lugano [1,2] was not observed in any of the

Table 2. Relative content of isotopes (atomic %) in fuel and near the core of the "Protok-6" reactor before and after reactor operation. Isotopes with content > 0.1% are shown.

Before reactor operation					After reactor operation								
Initial fuel+B3	Initial fuel+B3:P36 Ceramics		W wire		Metal ball in spe	ent fuel	Coating on inner sur	face	Substance appeared between between inner and outer tubes				
7 _{Li}	0.74	²³ Na	7.03	²³ Na	5.37	¹¹ B	0.19	²³ Na	1.56	¹¹ B	0.44	⁷⁵ As	0.43
²³ Na	1.90	²⁴ Mg	1.61	24 _{Mq}	0.25	²³ Na	5.07	²⁴ Mg	1.16	²³ Na	14.70	76 Ge, Se	0.16
²⁴ Mg	0.12	25 _{Ma}	0.23	27 _{AI}	0.31	24 _{Ma}	0.21	²⁵ Ma	0.15	²⁴ Ma	0.82	77 _{Se}	0.17
27 _{AI}	3.63	26 _{Ma}	0.28	²⁹ Si	1.88	27 _{AI}	0.22	26 _{Mg}	0.17	²⁶ Mg	0.15	79 Br	0.97
²⁹ Si	1.04	27AI	65.05	31 _P	0.18	²⁹ Si	3.94	2/AI	0.23	27 _{AJ}	0.92	81 _{Br}	1.03
³⁹ K	1.60	²⁹ Si	1.55	³⁹ K	6.09	³¹ P	0.14	²⁹ Si	0.77	²⁹ Si	9.37	90 Zr	0.16
⁴⁴ Ca	0.28	31 _P	0.16	⁴⁴ Ca	1.06	³⁹ K	3.51	³⁹ K	0.86	³¹ P	0.32	¹¹⁵ ln, Sn	0.26
⁴⁵ Sc	0.22	³⁹ K	8.36	45 _{SC}	0.80	⁴³ Ca	0.14	⁴⁴ Ca	0.71	³⁹ K	9.89	¹²⁰ Sn. Te	0.12
51 _V	0.68	⁴⁴ Ca	0.94	⁵⁴ Cr	0.40	⁴⁴ Ca	1.08	⁴⁵ Sc	0.24	⁴³ Ca	0.35	127	0.15
⁵³ Cr	0.22	⁴⁵ Sc	0.61	⁵⁶ Fe	10.46	⁴⁵ Sc	0.91	51 _V	0.10	⁴⁴ Ca	2.15	¹³⁸ Ba, La, Ce	0.36
⁵⁵ Mn	0.17	⁴⁸ Ti, Ca	0.16	182 _W	18.50	51 _V	1.56	⁵² Cr	0.57	⁴⁵ Sc	1.95	¹⁴⁰ Ce	6.54
⁵⁶ Fe	0.99	⁵⁴ Cr	0.41	183 _W	9.52	⁵² Cr	0.14	⁵³ Cr	0.10	⁴⁸ TI.Ca	0.13	142 Ce. Nd	0.85
⁵⁸ Fe. Ni	55.91	⁵⁶ Fe	10.00	¹⁸⁴ W	21.48	⁵³ Cr	0.51	⁵⁴ Cr	1.17	51 _V	6.08	182 _W	3.50
⁶⁰ Ni	23.58	⁵⁸ Fe, Ni	0.15	¹⁸⁶ W, Os	21.29	⁵⁴ Cr	0.46	⁵⁶ Fe	19.10	⁵² Cr	0.48	¹⁸³ W	1.77
⁶¹ Ni	1.10	89 _Y	0.25	200 _{Ha}	0.20	⁵⁵ Mn	0.14	⁵⁷ Fe	0.45	⁵³ Cr	2.07	¹⁸⁴ W. Os	4.09
⁶² Ni	3.63	⁹⁰ Zr	0.44	202 _{Ha}	0.21	⁵⁶ Fe	7.36	⁵⁸ Fe, Ni	32.31	⁵⁴ Cr	0.61	¹⁸⁶ W. Os	3.82
64 _{Ni. Zn}	1.24	92 Sr, Mo	0.16	198 Hg	0.21	⁵⁷ Fe	0.18	⁵⁹ Co	0.40	55 Mn	0.28	²⁰⁶ Pb	0.21
⁶⁶ Zn	0.16	94Sr, Mo	0.16	- 3.000		⁵⁸ Fe. Ni	45.07	⁶⁰ Ni	13.93	⁵⁶ Fe	6.48	207 _{Pb}	0.19
⁶⁸ Zn	0.12	138 _{Ba, Ce}	0.33			⁶⁰ Ni	19.81	⁶¹ Ni	0.68	⁵⁷ Fe	0.18	²⁰⁸ Pb	0.49
79 _{Br}	0.13	206 _{Ph}	0.13			⁶¹ Ni	0.86	⁶² Ni	2.10	⁵⁸ Fe, Ni	8.25		
⁸¹ Br	0.12	²⁰⁸ Pb	0.29			⁶² Ni	2.97	⁶⁴ Ni, Zn	5.06	60 _{Ni}	3.30		
138 Ba, La, Ce	0.25					⁶³ Cu	0.14	66 Zn	2.88	61 _{Ni}	0.15		
206 _{Ph}	0.32					⁶⁴ Ni. Zn	1.62	67 Zn	0.47	⁶² Ni	0.54		
²⁰⁷ Pb	0.25					⁶⁶ Zn	0.52	⁶⁸ Zn	2.02	⁶³ Cu	0.17		
²⁰⁸ Pb	0.69					⁶⁸ 7n	0.40	⁸⁸ Sr	0.11	⁶⁴ Ni. Zn	1.48		
						75 _{As}	0.15	¹¹⁵ ln, Sn	0.13	⁶⁶ Zn	0.81		
						⁷⁹ Br	0.35	¹⁴⁰ Ce	0.37	⁶⁷ Zn	0.15		
						81 Br	0.36	182 _W	2.81	⁶⁸ Zn	0.63		
						¹³⁸ Ba, La, Ce	0.14	183 _W	1.54				
						184 _W Oc	0.12	¹⁸⁴ W, Os	3.52				
						208 _{Pb}	0.17	¹⁸⁶ W, Os	3.24				

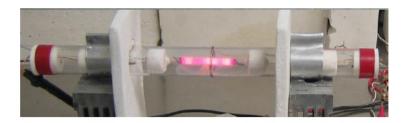


Figure 5. Reactor KV3 at the beginning of the experiment.

samples studied. It is possible that the effect is not visible due to the fact that the excess energy production in Lugano experiment was 60 times greater than in the described one.

5. Reactor VV3

The VV3 reactor (Fig. 4) differs from the "Protok 6" reactor with a different heater design and the absence of a calorimeter. A mixture of nickel powder with lithium aluminum hydride weighing 1.5 g was used as fuel. The fuel contained pieces of tungsten wire with a total mass of 0.77 g. The reactor ran from June 14 to July 24, 2016, producing excess power of up to 330 W. A total of 790 MJ of excess heat was generated. Determination of excess heat was carried out by comparing the temperature dependencies on the reactor surface from the consumed electric power obtained for reactors with fuel and without fuel having the same design.

After the experiment was finished, the spent fuel, which looked like a drop-shaped ingot, was extracted from it. It was analyzed at the Vernadsky Institute of Geochemistry and Analytical Chemistry RAS using the ICP-MS method, with separate analyses of the surface and deeper layers. Some of the results of the analysis are shown in Tables 4 and 5. In addition to the data for the samples recovered from the reactor after its operation, information is given on the content of isotopes in the initial fuel, including tungsten wires embedded in it.

It can be seen that the isotopic composition of fuel as a result experiment has changed noticeably. The content of boron, copper, cerium and silver increased significantly.

Just as in the above-described reactors, the data on the investigated samples, although slightly different from the natural ratio, differ insignificantly between each other.

6. KV3 Reactor

The main difference between the KV3 reactor (Figs. 5 and 6) and the previous reactors is that it was loaded with 1.8 g of nickel powder without an admixture of lithium aluminum hydride. Saturation with hydrogen was carried out by

Table 3. The ratio of nickel isotopes in fuel and near the core of the "Protok-6" reactor before and after the experiment.

Percentage	⁵⁸ Ni	⁶⁰ Ni	⁶¹ Ni	⁶² Ni	⁶⁴ Ni
Initial fuel	65.78	27.74	1.29	4.28	0.91
Metal ball	65.00	28.57	1.24	4.29	0.91
Fuel at edge	65.58	27.88	1.27	4.36	0.91
Coating on ceramics	65.32	28.16	1.37	4.24	0.91
Power between tubes	66.74	26.71	1.23	4.41	0.91
Natural ratio	68.27	26.1	1.13	3.59	0.91

keeping it in hydrogen gas. In addition, unlike the above-described reactors, it had a quartz outer tube instead of a ceramic one. The heater was made from a tungsten—rhenium alloy, instead of pure tungsten. The KV3 reactor was operated from December 20, 2016 until January 31, 2017, with an excess power of 100–200 W. The integrated excess energy during the whole operating time of the KV3 reactor is about 400 MJ. Determination of excess heat was carried out by comparing the temperature dependencies on the reactor surface with electric power obtained for reactors with fuel and without fuel having the same design.

The ICP-MS analysis by the Vernadsky Institute of Geochemistry and Analytical Chemistry RAS was used to investigate: fuel and structural materials prior to operation of the reactor, as well as fuel in the central zone and near the edge, powder from the space between the inner and outer tubes, and structural materials after operating the reactor. Some of the results are shown in Table 6.

Just as in the Protok-6 and VV3 reactors, a lot of tungsten appeared in the space between the inner and outer tubes. In addition to tungsten, a lot of iron, sodium, potassium, nickel, silicon, calcium, scandium and a number of other elements accumulated there.

Comparing fuel before and after the experiment, one can see a decrease in the content of sodium, potassium and iron. Attention is drawn to the appearance of a significant amount of copper.

A lot of tungsten and rhenium appeared in the inner ceramic tube that holds the fuel, which was wrapped with a heater. Table 7 shows nuclides, the relative content of which in the ceramic tube has increased more than 10-fold.

It can be seen that in addition to tungsten and rhenium, the appearance of which can be explained by its migration from the heater coil, the boron content in the ceramic tube greatly increased, as well as nuclides with atomic masses of 43–53, 64–83, 107–130, and 198–208.

Table 8 shows the results of an analysis of the ratio of nickel isotopes in the fuel, as well as in the surrounding ceramic and in the substance accumulated between the inner and outer tubes, before and after the reactor was operated. When analyzing the isotopic composition, in order to avoid the errors associated with the registration of ⁶⁴Zn, the ⁶⁴Ni share was taken from the reference book [7].

It can be seen that the isotopic composition of nickel in the fuel before and after the experiment remained practically unchanged. Some differences are noticeable in the results obtained for the ceramic tube and the substance between the tubes. But these results cannot be considered accurate, since the concentration of nickel in the samples studied is not high enough for reliable analysis.

In addition to the Vernadsky Institute of Geochemistry and Analytical Chemistry RAS, the analysis of KV3 fuel before and after the experiment, as well as the substance from the space between the inner and outer tubes, was made by



Figure 6. Reactor KV3 opened after the experiment.

 $\textbf{Table 4.} \quad \text{Isotope content (atomic \%) in the reactor fuel "VV3" before and after reactor operation. Isotopes with a content <math>> 0.1\%$ are shown.}

Bef	ore			After				
Initial fuel		Surface		Surfa	ice	Deep layer		
23Na	2,61	10B	0,15	75As	0,17	10B	0,14	
24Mg	0,15	11B	0,67	79Br	0,11	11B	0,66	
27AI	2,93	24Mg	1,50	81Br	0,21	23Na	3,72	
29Si	1,22	25Mg	0,12	88Sr	0,23	27AI	1,02	
39K	2,52	26Mg	0,27	90Zr	0,20	28Si	0,25	
44Ca	0,44	27AI	1,14	107Ag	1,13	51V	2,14	
45Sc	0,34	28Si	0,54	109Ag	2,01	52Cr	0,30	
51V	0,55	44Ca	0,16	1271	0,43	53Cr	0,73	
53Cr	0,18	45Sc	0,18	140Ce	0,72	54Cr	0,21	
55Mn	0,14	51V	2,41	182W	3,34	56Fe	2,55	
56Fe	2,92	52Cr	0,31	183W	1,61	58Fe,Ni	44,47	
58Fe,Ni	45,09	53Cr	0,81	184W,Os	3,39	60Ni	18,23	
60Ni	19,01	56Fe	0,42	185Re	0,26	61Ni	0,87	
61Ni	0,88	58Fe,Ni	46,08	186W,Os	2,91	62Ni	2,83	
62Ni	2,93	60Ni	19,34	187Re,Os	0,60	64Ni,Zn	0,87	
64Ni,Zn	1,00	61Ni	0,96	206Pb	0,18	75As	0,12	
66Zn	0,13	62Ni	3,02	207Pb	0,13	79Br	0,19	
68Zn	0,10	63Cu	0,39	208Pb	0,34	81Br	0,19	
79Br	0,10	64Ni,Zn	1,31			90Zr	0,39	
7Li	0,60	65Cu	0,16			92Sr,Mo	0,14	
81Br	0,10	66Zn	0,37			94Sr,Mo	0,16	
138Ba,La,Ce	0,20	68Zn	0,20			107Ag	1,37	
182W	3,73					109Ag	1,39	
183W	1,92					140Ce	0,78	
184W	4,33					142Ce,Nd	0,10	
186W,Os	4,29					182W	3,49	
206Pb	0,26					183W	1,90	
207Pb	0,20					184W,Os	4,17	
208Pb	0,56					185Re	0,38	
		···········				186W,Os	3,72	
						187Re,Os	0,60	
						208Pb	0,17	

the research company Coolescence LLC, Boulder, Colorado, USA. EDS analyses were performed using an electronic scanning microscope, as well as analyses using the ICP-MS method. These studies confirmed the insignificant changes in the isotopic composition of the fuel, the appearance in the fuel of about 1% of copper and the presence of many nuclides in the substance from the space between the tubes.

 Table 5. The ratio of nickel isotopes in fuel VV3 before and after reactor operation.

Percentage	⁵⁸ Ni	⁶⁰ Ni	⁶¹ Ni	⁶² Ni	$^{64}\mathrm{Ni}$
Initial fuel	65.93	27.98	1.19	3.98	0.91
Surface	65.79	27.61	1.37	4.31	0.91
Deep layer	66.36	27.20	1.29	4.23	.91
Natural ratio	68.27	26.10	1.13	3.59	0.91

7. Discussion

A significant change in the nuclide composition as a result of the operation of the investigated nickel-hydrogen reactors occurs not only in the fuel, but also in the ceramics surrounding the reactor core. In addition, a substance containing sodium, potassium, silicon, iron, boron, calcium, zinc and many other elements accumulated in the cavity between the inner and outer tubes. An especially large amount of tungsten appeared. It is reasonable to assume that the source of tungsten is the hot spiral of the heater. The most understandable mechanism of substance migration is evaporation in places with high temperature, and condensation in less heated places. As the measurements show, the temperature of the heater wire reaches 1700° C. But even at this temperature, the density of tungsten vapor ($< 10^{-10}$ Pa) is too low for such a mechanism to work with a noticeable intensity. Obviously, more complex physicochemical processes

Table 6. Isotope content (atomic %) in fuel and near the active zone of the KV3 reactor before and after reactor operation. Isotopes with a content > 0.1% are shown.

]	Before							After	r		Substan		
Initia	Initial fuel — Ceramic		mic -	mic Heater wire		Fuel central	Fuel central zone		Ceramic		Ceramic		between inner and outer tubes	
23N a	0,33	27Al	88,15	23Na	0,47	23Na	0,13	118	0,13	64Ni,Zn	0,22	23Na	5,53	
39K	0,38	23Na	1,98	298i	0,27	31P	0,11	23N a	15,61	66Zn	0,11	24Mg	0,50	
56Fe	0,45	24Mg	0,82	39K	0,40	39K	0,14	24Mg	1,06	76Ge,Se	0,20	27Al	0,32	
58Fe, Ni	64,49	25Mg	0,12	44Ca	0,12	56Fe	0,23	25Mg	0,13	88Sr	0,21	29Si	1,42	
60Ni	27,63	26Mg	0,14	56Fe	0,21	58Fe, Ni	65,39	26Mg	0,24	89Y	0,22	31P	0,16	
61 Ni	1,18	29Si	0,37	58Fe,Ni	0,12	60Ni	26,15	27Al	6,05	90Zr	0,42	39K	6,93	
62Ni	3,88	39K	2,10	182VV	20,24	61Ni	1,18	29Si	4,26	92Sr,Mo	0,22	44Ca	0,88	
64Ni,Zn	1,21	44Ca	0,21	183VV	11,02	62Ni	3,99	39K	15,26	94Sr,Mo	0,17	45Sc	0,82	
		47Tí	0,88	184W,Os	24,39	63Cu	0,84	43Ca	0,26	109Ag	0,10	54Cr	0,26	
		48Ti, Ca	0,18	185Re	6,97	64Ni ,Zn	1,14	44Ca	3,15	1271	0,16	56Fe	7,04	
		540r	0,14	186W,Os	22,23	65 Cu	0,42	45 S c	2,04	138 Ba,Ce	0,39	58Fe, Ni	1,80	
		56Fe	3,17	187Re,Os	11,85			48Ti, Ca	0,23	182W	4,32	60Ni	0,74	
		58Fe, Ni	0,28	198Hg,Pt	0,12			51V	0,22	183W	2,35	62Ni	0,10	
		60Ni	0,11	200Hg	D,14			54Cr	0,96	184W	5,01	63Cu	0,13	
		89Y	0,13	202Hg	0,13			55Mn	0,10	185Re	5,95	64Ni,Zn	0,15	
		138 Ba, Ce	0,17	208Pb	0,18			56Fe	21,14	186W,Os	4,77	182W	18,29	
								57Fe	0,15	203TI	0,15	183W	10,44	
								58Fe, Ni	0,91	206Pb	0,15	184W	21,36	
								60Ni	0,37	207Pb	0,15	186W,Os	20,90	
								63Cu	0,14	208Pb	0,40	198Hg	0,17	
												200Hg	0,20	
												202Hg	0,18	
												208Pb	0,15	

take place with the participation of hydrogen and other reagents that may be present in the reactor. It is possible that a number of other elements appear as a result of migration from structural materials, since sodium, potassium, silicon, calcium, iron and a number of other elements are contained in appreciable quantities in the heater wire, thermocouples and in ceramics. However, there are some elements (cobalt, cerium, gallium, germanium, arsenic, selenium, cadmium and tellurium) that appeared in significant quantities, which are virtually absent from the initial fuel and structural materials. This indicates the possibility of their appearance as a result of nuclear transmutations. For example, cerium can be a product of the fission of tungsten:

$$^{182}\text{W} \rightarrow ^{140}\text{Ce} + ^{42}\text{Ca} + 4\text{e} + 76.04 \text{ MeV}.$$
 (3)

Attention is drawn to the appearance of a significant amount of copper in the fuel of the KV3 reactor (0.84% 63 Cu and 0.42% 65 Cu) with a total mass of about 20 mg. It can be assumed that this is due to the course of nuclear reactions given below:

Table 7. Relative content of nuclides (atomic %) in the ceramic tube before and after the operation of the KV reactor. Nuclides are shown whose content has increased more than 10 times.

	before	after	<u>after</u> before		before	after	<u>after</u> before
10B	0,0008	0,0318	41,8	114Cd,Sn	0,0005	0,0064	11,9
11B	0,0054	0,1277	23,4	116Cd,Sn	0,0022	0,0275	12,8
29Si	0,3709	4,2603	11,5	117Sn	0,0011	0,0129	12,0
43Ca	0,0158	0,2638	16,7	118Sn	0,0024	0,0422	17,9
44Ca	0,2123	3,1461	14,8	119Sn	0,0014	0,0165	11,7
45Sc	0,0507	2,0384	40,2	120Sn,Te	0,0034	0,0670	19,5
46Ti,Ca	0,0074	0,0836	11,3	119Sn	0,0014	0,0165	11,7
51V	0,0028	0,2151	78,0	122Te	0,0007	0,0101	15,0
53Cr	0,0057	0,0753	13,3	1271	0,0062	0,1589	25,7
64Ni,Zn	0,0186	0,2224	12,0	128Te	0,0002	0,0046	22,8
66Zn	0,0099	0,1102	11,1	124Te	0,0008	0,0092	11,4
67 Zn	0,0014	0,0211	15,0	130Te	0,0006	0,0101	16,7
68Zn	0,0080	0,0808	10,1	182W	0,0076	4,3168	567,8
72Ge	0,0001	0,0037	27,2	183W	0,0035	2,3489	671,7
75As	0,0001	0,0138	102,2	184W	0,0076	5,0087	658,8
76Ge,Se	0,0115	0,1976	17,2	185Re	0,0006	5,9469	9827,0
77Se	0,0001	0,0055	82,2	186W,Os	0,0089	4,7748	537,6
78Se,Kr	0,0028	0,0542	19,7	198Hg	0,0001	0,0321	238,5
79Br	0,0028	0,0560	20,3	199Hg	0,0007	0,0248	33,5
81Br	0,0040	0,0790	19,6	200Hg	0,0004	0,0560	138,9
83Kr	0,0001	0,0009	13,7	202Hg	0,0005	0,0606	128,8
107Ag	0,0067	0,0863	13,0	203TI	0,0015	0,1498	101,2
109Ag	0,0071	0,1020	14,3	204Pb,Hg	0,0010	0,0101	10,0
113Cd,In	0,0001	0,0009	13,7				

Table 8. The ratio of nickel isotopes in fuel and near the core of the KV3 reactor before and after reactor operation.

Percentage	⁵⁸ Ni	⁶⁰ Ni	⁶¹ Ni	⁶² Ni	⁶⁴ Ni
Initial fuel	65.93	27.98	1.19	3.98	0.91
Fuel after work	65.74	28.17	1.20	3.98	0.91
Substance between tubes	66.66	27.33	1.30	3.79	0.91
Ceramics	67.65	27.37	0.82	3.26	0.91
Natural ratio	68.27	26.10	1.13	3.59	0.91

$$^{62}\text{Ni} + ^{1}\text{H} \rightarrow ^{63}\text{Cu} + 6.125 \,\text{MeV}, \qquad ^{64}\text{Ni} + ^{1}\text{H} \rightarrow ^{65}\text{Cu} + 7.450 \,\text{MeV}.$$
 (4)

About 200 MJ are released as a result of reactions (4), when 20 mg of copper is formed. This energy release does not contradict the total excess heat release in the KV3 reactor (about 400 MJ). In addition to heat generation, the appearance of such a quantity of copper should cause a decrease in the relative content of 62 Ni by 0.8% and 64 Ni by 0.4%. The data presented in Table 6 does not show such changes. It should be noted that the predicted changes lie within the limits of a possible measurement error, and the 64 Ni content is generally difficult to measure reliably due to uncontrolled additions of 64 Zn.

Undoubtedly, in the reactors described here, in addition to nuclear transmutations, ordinary physical and chemical processes occur. These processes require further study because of their extreme complexity. But the excess energy release, which is much higher than a chemical reaction can produce, proves that the processes in the reactors cannot be explained only by conventional chemistry.

8. Conclusions

- (1) The isotopic and elemental composition of the substance in four nickel-hydrogen reactors of various designs with an excess energy output from 100 to 790 MJ has been analyzed. Not only the changes in fuel but also the materials adjacent to the active zone have been investigated. In addition, the composition of the substance accumulating in the cavity of the reactor near the active zone has been studied.
- (2) There were no significant changes in the isotopic composition of nickel and lithium, except for the analysis of the fuel of the AP2 reactor at Uppsala University (Sweden).
- (3) A significant increase in the concentration of impurities of a number of nuclides has been detected not only in the fuel, but also in structural elements adjacent to the active zones of the reactors. In addition to tungsten and rhenium, the appearance of which can be explained by migration from the heater coil, the content of boron increased greatly, as well as nuclides with atomic masses of 43–53, 64–83, 107–130, and 198–208.
- (4) In the substance that was found in the cavity of the reactor near the active zone, in addition to tungsten, a lot of iron, sodium, potassium, nickel, silicon, calcium, scandium and a number of other elements accumulated.

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